

Work Order ID: 54728

December 17, 2009 11:34:18 AM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mesh (Base)

Start Date: 17/12/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 23/12/2009 Req'd Qty: 3.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *10*

Date: *07-12-17* Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100



Shear

Shear

SHEAR

Memo

1- cut mesh to size as per dwg D3832

0.00

0.00

SAD

10-01-25

(3)

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

⇒ 8/10/125

(X3)

120



Packaging

Packaging

Identify as per dwg & Stock Location: *WT*

Memo

0.00

0.00

SAD

10-01-25

(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 54728

December 17, 2009 11:34:18 AM

Page 2

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Setup Start

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Start Date: 17/12/2009 Start Qty: 3.00

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Required Date: 23/12/2009 Req'd Qty: 3.00

Customer:

Reference:

Run Start

Approvals: Process Plan: Date:

Tooling: Date:

Stop

QC: Date:

SPC (Y/N): Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/10/26 HJ
ME 10-1-25

W/O:		WORK ORDER CHANGES					
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Picklist Print

December 17, 2009 11:34:23 AM

Page 1

Work Order ID: 54728

Parent Item: D3832-1

Parent Item Name: Mesh (Base)

Start Date: 17/12/2009

Required Date: 23/12/2009

Start Qty: 3.00

Required Qty: 3.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M304EX0.75-16F

Purchased

No

100

sf

84.8274

80.3741



SAD 10-01-25

Expanded Metal Flat SS

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

84.82740647

110134

3.4

111630

1.85

111956

0.000017

112147

9.4736E-06

112311

0.9205

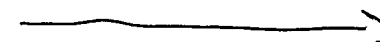
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61.74758

113205

16.9093

113497



80.3741

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

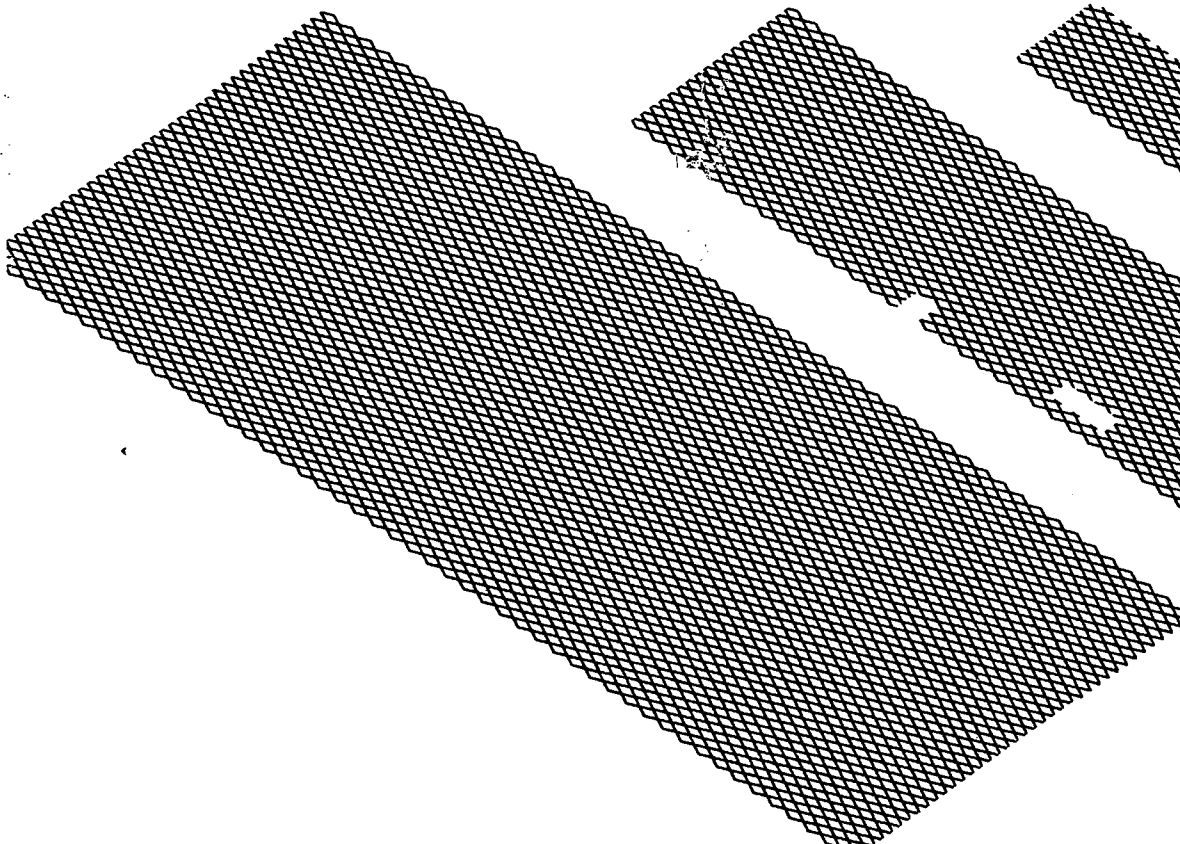
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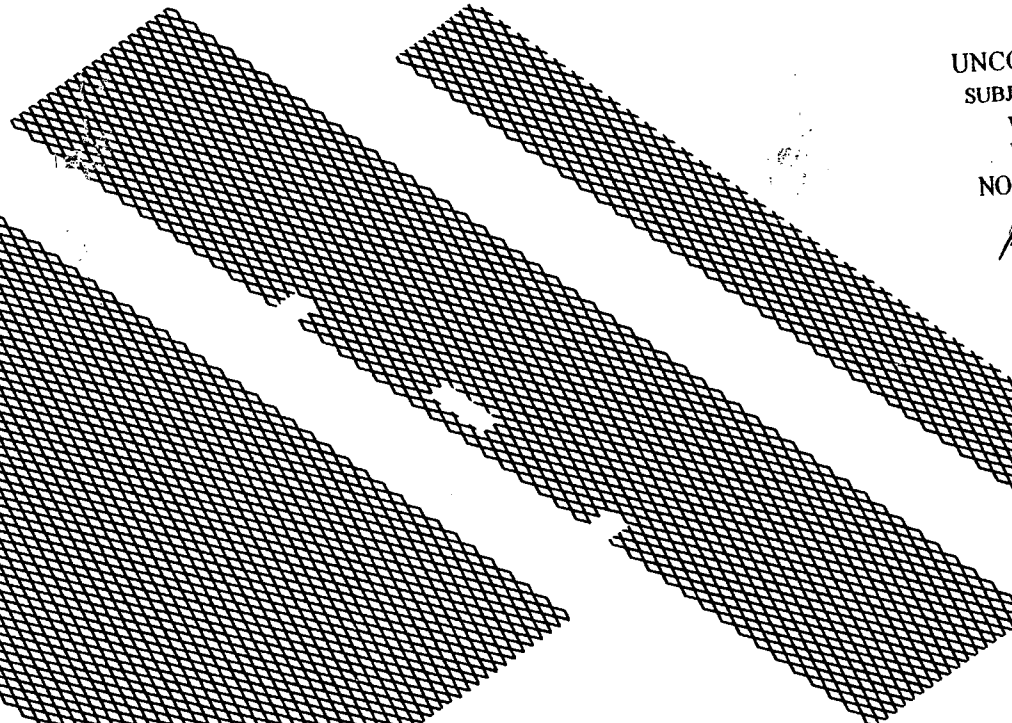
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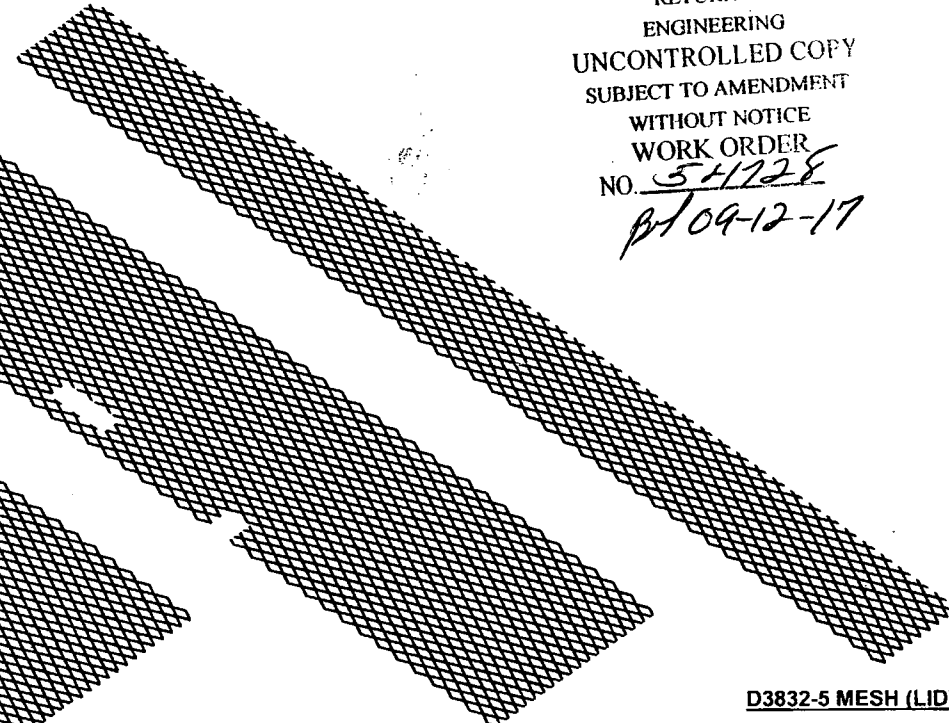
SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 54128
09-12-17



D3832-1 MESH (BASE)



D3832-3 MESH (LID)



D3832-5 MESH (LID)

RELEASED
06/11/18/17

- NOTES:
 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3832	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH	NTS
DATE	08.09.30	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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8

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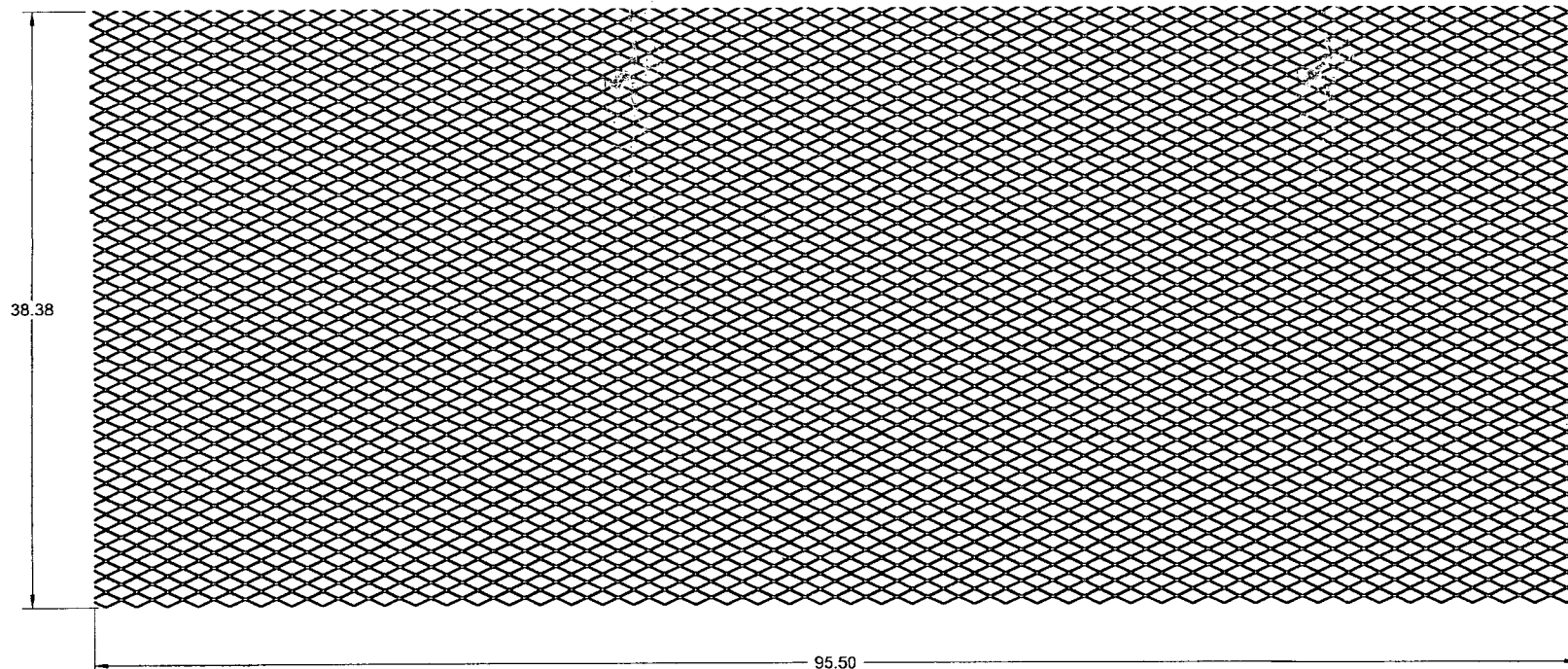
5

4

3

2

1



D3832-1 MESH (BASE)

RELEASED
05/11/14

W/O 341728

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DRAWN		HAWKESBURY, ONTARIO, CANADA	
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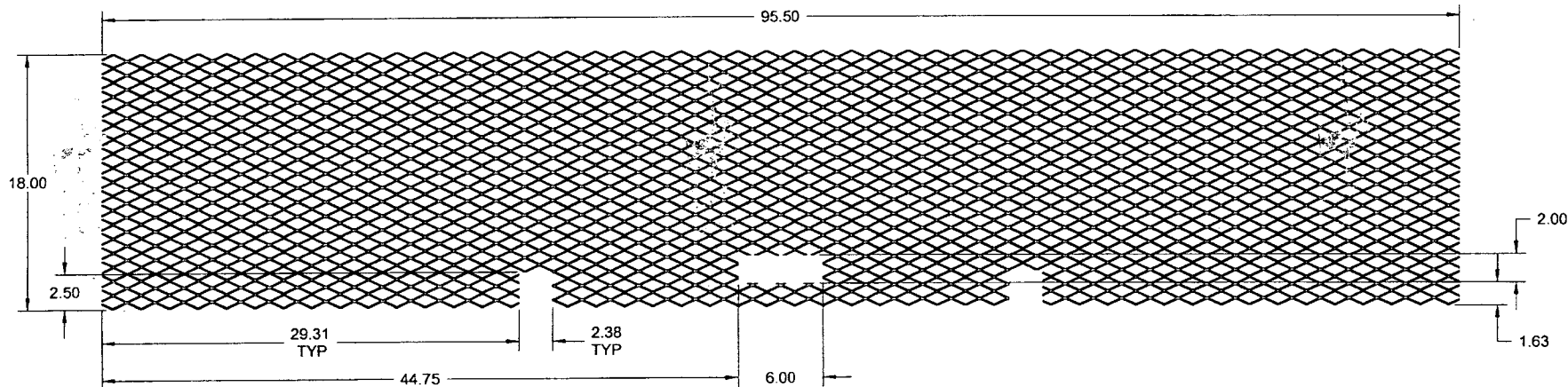
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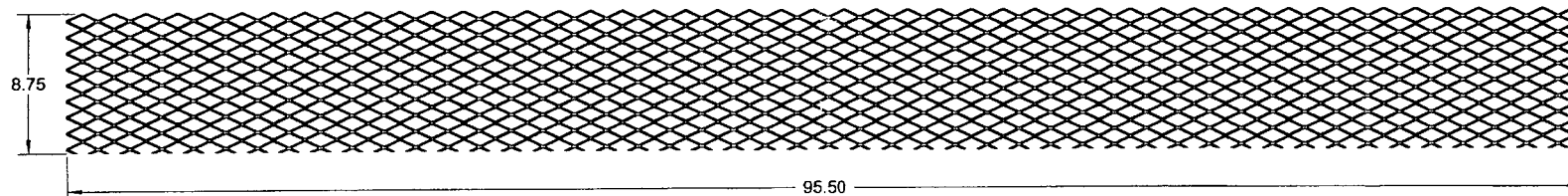
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D3832-3 MESH (LID)



D3832-5 MESH (LID)

RELEASED
08/11/12

W/0 54728

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APPROVED		TITLE	SCALE
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